

SAFETY DATA SHEET

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1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier Product code Product name Product category

LWU706ML Light Magenta Ink Product

None

Other means of identification Synonyms

Recommended use of the chemical and restrictions on useRecommended usePrinting operations

Details of the supplier of the safety data sheet

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Emergency telephone number

USA: Chemtrec: +001-800-424-9300 Outside USA: Chemtrec: +001-703-527-3887 24 Hour Emergency Phone Number

2. HAZARDS IDENTIFICATION

Classification

Acute toxicity - Oral	Category 4 - (H302)
Skin Corrosion/Irritation	Category 1 Sub-category C - (H314)
Serious eye damage/eye irritation	Category 1 - (H318)
Skin sensitization	Category 1A - (H317)
Reproductive toxicity	Category 1B - (H360fD)
Specific target organ toxicity (repeated exposure)	Category 1 - (H372)
Chronic aquatic toxicity	Category 2 - (H411)



Hazard Statements H302 - Harmful if swallowed H314 - Causes severe skin burns and eye damage

H317 - May cause an allergic skin reaction

H372 - Causes damage to organs through prolonged or repeated exposure

H411 - Toxic to aquatic life with long lasting effects

H360Df - May damage the unborn child. Suspected of damaging fertility

Precautionary Statements

P301 + P330 + P331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting

P363 - Wash contaminated clothing before reuse

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P261 - Avoid breathing dust/fume/gas/mist/vapors/spray

P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention

P202 - Do not handle until all safety precautions have been read and understood

P280 - Wear protective gloves/protective clothing/eye protection/face protection

P308 + P313 - IF exposed or concerned: Get medical advice/attention

P264 - Wash face, hands and any exposed skin thoroughly after handling

P270 - Do not eat, drink or smoke when using this product

P314 - Get medical advice/attention if you feel unwell

P273 - Avoid release to the environment

Hazards not otherwise classified (HNOC)

Toxic to aquatic life.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Component	CAS-No	Weight %	Trade Secret	Note
Glycol Ether Acrylate	Trade Secret	30 - 60	*	
Acrylated Monomer	Trade Secret	10 - 30	*	
Acrylated Monomer	Trade Secret	10 - 30	*	
Vinyl Functional Monomer	Trade Secret	10 - 30	*	
Acrylated Monomer	Trade Secret	1 - 5	*	
Photoinitiator	Trade Secret	1 - 5	*	
Acrylated Monomer	Trade Secret	1 - 5	*	
Photoinitiator	Trade Secret	1 - 5	*	
Tetrahydrofurfuryl alcohol	97-99-4	< 0.5	*	
Stabilizer	Trade Secret	< 0.5	*	

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

Description of first aid measures

General Advice Eye Contact	Show this safety data sheet to the doctor in attendance. Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Get medical attention if irritation develops and persists.
Skin Contact	Wash off immediately with soap and plenty of water for at least 15 minutes. Remove contaminated clothing. If irritation (redness, rash, blistering) develops, get medical attention.
Inhalation	Remove person to fresh air and keep comfortable for breathing. If breathing is irregular or stopped, administer artificial respiration. Get medical attention immediately.
Ingestion	Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician or poison control center immediately.

Most important symptoms and effects, both acute and delayed None under normal use conditions.

Indication of any immediate medical attention and special treatment needed

Notes to Physician

Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Foam. Carbon dioxide (CO2). Dry chemical. Water spray. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable Extinguishing Media

No information available.

Specific Hazards Arising from the Chemical

Thermal decomposition can lead to release of irritating gases and vapors. May emit toxic fumes under fire conditions. Hazardous polymerization may take place during a fire due to heat. Closed containers could violently rupture.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Cool containers / tanks with water spray. Sealed containers may rupture when heated.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions

Remove all sources of ignition. Ventilate the area. Avoid contact with eyes, skin and clothing. Avoid breathing dust or vapor. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Environmental precautions

Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. Keep out of drains, sewers, ditches and waterways. Local authorities should be advised if significant spillages cannot be contained.

Methods and material for containment and cleaning up

Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Use clean non-sparking tools to collect absorbed material.

7. HANDLING AND STORAGE

Precautions for safe handling

HandlingUse personal protective equipment as required. Do not eat, drink or smoke when using this
product. Ensure adequate ventilation.

Conditions for safe storage, including any incompatibilities

StorageKeep at temperatures between 18°-32°C (65°-90°F). Keep containers tightly closed in a dry,
cool and well-ventilated place. Keep container closed when not in use. Keep out of the
reach of children. Protect from direct sunlight. Keep away from open flames, hot surfaces
and sources of ignition.Incompatible ProductsStrong acids. Strong bases. Strong oxidizing agents. Reducing agent.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure limits

Component	ACGIH TLV
Stabilizer	TWA: 5 mg/m ³
	Skin

Component	OSHA PEL (vacated)	
Stabilizer	TWA: 5 mg/m ³	
	Skin	
Component	Ontario TWAEV	
Stabilizer	TWA: 5 mg/m³ Skin	
	3KII	
Component	Mexico OEL (TWA)	
Stabilizer	TWA/VLE-PPT: 5 mg/m ³	
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Appropriate engineering contro	ls	
Engineering Measures	Provide a good standard of general ventilation. Natural ventilation is from doors, windows etc. Controlled ventilation means air is supplied or removed by a powered fan. Users are advised to consider national Occupational Exposure Limits or other equivalent values. In case of insufficient ventilation, wear suitable respiratory equipment.	
Individual protection measures	such as personal protective equipment	
Eye/Face Protection	Wear safety glasses with side shields (or goggles). If splashes are likely to occur:. Wear suitable face shield. Ensure that eyewash stations and safety showers are close to the workstation location.	
Skin Protection	Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.	
Hand Protection	Chemical resistant protective gloves. Suitable materials also with prolonged, direct contact (Recommended: Protective index 6, corresponding >480 minutes of permeation time): eg. nitrile rubber (0.4 mm), chloroprene rubber (0.5 mm), polyvinylchloride (0.7 mm) and other Supplementary note: The specifications are based on tests, literature data and information of glove manufacturers. Taking into account the varying conditions, the practical usage of a chemical-protective glove in practice may be much shorter than the permeation time determined through testing. Due to different glove types, the manufacturer's directions for use should be observed. Replace gloves immediately when torn or any change in appearance is noticed such as dimension, color, flexibility.	
Respiratory Protection	If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Respiratory protection must be provided in accordance with current local regulations. Selection of air-purifying or positive-pressure supplied-air will depend on the specific operation and the potential airborne concentration of the material.	
General Hygiene Considera	tions Handle in accordance with good industrial hygiene and safety practice. Wash hands before eating, drinking or smoking. Wash contaminated clothing before reuse. Avoid contact with eyes, skin and clothing. Wear suitable gloves and eye/face protection. Regular cleaning of equipment, work area and clothing is recommended.	

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and Physical State Odor	<u>d chemical properties</u> Liquid Mild Sweet Acrylic	Appearance Odor Threshold	Colored No information available
<u>Property</u> pH Melting Point / Freezing Point Boiling Point / Boiling Range	<u>Values</u> > 149 °C / 300 °F	Remarks • Method No data available No data available	

0-1

VOC by weight % (less water)	VOC by volume % (less water)	VOC lbs/gal (less water)	VOC grams/liter (less water)
Photochemically Reactive Weight Per Gallon (Ibs/gal)	No 8.89		
Other Information			
Explosive Properties Oxidizing Properties	No data available No data available		
Lower flammability limit Vapor Pressure Vapor Density Specific Gravity Water Solubility Solubility in other solvents Partition coefficient: n-octanol Autoignition Temperature Decomposition temperature Kinematic viscosity Dynamic viscosity	1.07 /water	No data available No data available	
Flash Point Evaporation rate Flammability Limit in Air Upper flammability limit	> 94 °C / > 201 °F	Pensky Martens Close No data available No data available	ed Cup (PMCC)

10. STABILITY AND REACTIVITY

0-1

Reactivity

No information available.

Chemical stability

Stable under normal conditions.

0-1

Possibility of Hazardous Reactions

None under normal processing. Do not store for longer periods at temperatures above 93°C (200°F).

0-1

Conditions to avoid

Temperatures above 93 °C / 200 °F. Protect from direct sunlight. Keep away from open flames, hot surfaces and sources of ignition.

Incompatible materials

Strong acids. Strong bases. Strong oxidizing agents. Reducing agent.

Hazardous Decomposition Products

Thermal decomposition can lead to release of irritating gases and vapors. Carbon dioxide (CO2). Carbon monoxide.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation	Specific test data for the substance or mixture is not available.
Eye Contact	Specific test data for the substance or mixture is not available.
Skin Contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available. Harmful if swallowed. (based on components).

Component	Oral LD50
Glycol Ether Acrylate	= 4660 μL/kg (Rat)
Acrylated Monomer	= 4890 mg/kg (Rat)

Acrylated Monomer	= 5190 mg/kg (Rat)
Photoinitiator	> 2000 mg/kg (Rat)
Tetrahydrofurfuryl alcohol 97-99-4	= 1600 mg/kg (Rat)
Stabilizer	= 5000 mg/kg (Rat)
	Demost LDEA
	Dermal LD50
Acrylated Monomer	= 5000 mg/kg(Rabbit)
Photoinitiator	> 2000 mg/kg (Rat)

Information on toxicological effects

Symptoms	Specific test data for the substance or mixture is not available.
Delayed and immediate effects as	well as chronic effects from short and long-term exposure
Skin corrosion/irritation	Specific test data for the substance or mixture is not available. Causes severe burns. (based on components).
Eye damage/irritation	Specific test data for the substance or mixture is not available. Causes severe eye damage. (based on components).
Irritation	Specific test data for the substance or mixture is not available.
Corrosivity	Specific test data for the substance or mixture is not available.
Sensitization	Specific test data for the substance or mixture is not available. May cause an allergic skin reaction. (based on components).
Mutagenic Effects	Specific test data for the substance or mixture is not available.
Carcinogenic effects	Specific test data for the substance or mixture is not available.
Reproductive Effects	Specific test data for the substance or mixture is not available. May damage the unborn child. Suspected of damaging fertility. (based on components).
STOT - single exposure	Specific test data for the substance or mixture is not available.
STOT - repeated exposure	Specific test data for the substance or mixture is not available. Causes damage to organs through prolonged or repeated exposure. (based on components).
Chronic Toxicity Target Organ Effects Aspiration hazard Carcinogenicity	Specific test data for the substance or mixture is not available Liver, Respiratory system. Specific test data for the substance or mixture is not available. The table below indicates whether each agency has listed any ingredient as a carcinogen.

Component	OSHA
Acrylated Monomer	X

Numerical measures of toxicity - Product Information

Unknown Acute Toxicity

0 % of the mixture consists of ingredient(s) of unknown toxicity

The following values are calculated based on chapter 3.1 of the GHS document 1,375.00 ATEmix (oral)

ATEmix (dermal) 9,581.00

12. ECOLOGICAL INFORMATION

<u>Ecotoxicity</u> Specific test data for the substance or mixture is not available. Toxic to aquatic life with long lasting effects. (based on components).

0.05 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

Component	Fish
Acrylated Monomer	96h LC50 Danio rerio: = 0.704 mg/L [semi-static]
Vinyl Functional Monomer	96h LC50 Danio rerio: = 307 mg/L [static]
Acrylated Monomer	96h LC50 Danio rerio: = 2.7 mg/L [static]
Photoinitiator	96h LC50 Danio rerio: > 90 μg/L [semi-static]
Tetrahydrofurfuryl alcohol 97-99-4	96h LC50 Oryzias latipes: > 101 mg/L [semi-static]
Stabilizer	96h LC50 Oncorhynchus mykiss: = 0.597 mg/L [static]

Persistence and Degradability No information available.

Bioaccumulation

No information available

Component	Partition coefficient
Stabilizer	4.24

Other adverse effects No information available

13. DISPOSAL CONSIDERATIONS		
Waste treatment methods		
Waste Disposal Methods	Contain and dispose of waste according to local regulations.	
Contaminated Packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal.	
	14. TRANSPORT INFORMATION	
Note:	This information is not intended to convey all specific transportation requirements relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation information can be found in the specific regulations for your mode of transportation. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.	
<u>DOT</u>	Not regulated Exception: In the US and Canada except when all or part of the transportation is by vessel, containers 119 gallons/ 450 Liters and less are not regulated [see 49CFR 171.4 (c)(1)] If in quantities of 5L or less (per inner packaging) for liquids or 5KG or less (per inner packaging) for solids these items may be shipped as not regulated [additional general packaging requirements must be met see 49CFR 173.24] [see 49CFR 171.4 (c)(2)]	
<u>ICAO / IATA / IMDG / IMO</u>	Not Regulated Exception: If in quantities of 5L or less (per inner packaging) for liquids or 5KG or less (per inner packaging) for solids these items may be shipped as not regulated [additional general packaging requirements must be met see ICAO/IATA special provision A197] Exception: If in quantities of 5L or less (per inner packaging) for liquids or 5KG or less (per inner packaging) for solids these items may be shipped as not regulated [additional general packaging requirements must be met see IMDG code 2.10.2.7]	

15. REGULATORY INFORMATION

International Inventories

All components are listed on the TSCA Inventory. For further information, please contact:. Supplier (manufacturer/importer/downstream user/distributor).

U.S. Federal Regulations

<u>SARA 313</u>

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Component	CAS-No	Weight %	SARA 313 - Threshold Values
Glycol Ether Acrylate	Trade Secret	30 - 60	1.0

The above glycol ether acrylate is considered a reactive chemical in ultraviolet curable inks. Once initiated by a high dose of ultraviolet light, this glycol ether acrylate rapidly polymerizes (i.e. hardens) and becomes part of the ink film. The polymerization process of UV curable inks is measured in milliseconds.

Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)

This product contains the following substances which are listed hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act:.

Component	CAS-No	Weight %
Glycol Ether Acrylate	Trade Secret	30 - 60

U.S. State Regulations

	Massachusetts Right To Know
Tetrahydrofurfuryl alcohol 97-99-4	X
Stabilizer	X

	Minnesota Right To Know
Acrylated Monomer	X
Stabilizer	X

	New Jersey Right To Know
Glycol Ether Acrylate	X
Stabilizer	X

	Pennsylvania Right To Know
Glycol Ether Acrylate	X
Tetrahydrofurfuryl alcohol 97-99-4	X
Stabilizer	X

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth, or any other reproductive defects

Canada

No information available

16. OTHER INFORMATION				
HMIS:	Health 2	Flammability 1	Reactivity 1	Personal Protection X
Key or legend to abb	reviations and acrony	<u>ms used in the safety da</u>	ata sheet	
Legend - Section 8: EX TWA STEL Ceiling		weighted average) t Term Exposure Limit)		
A1 - Known Human Carcino A2 - Suspected Human Carc A3 - Animal Carcinogen IARC: (International Agen Group 1 - Carcinogenic to H Group 2A - Probably Carcino Group 2B - Possibly Carcino NTP: (National Toxicity Pri Known - Known Carcinogen Reasonably Anticipated to b	Cinogen cy for Research on Cancer) umans ogenic to Humans ogenic to Humans ogram)			

Revision Date Nov-16-2020

Pursuant to NOM-018-STPS-2015

This information within is considered correct but is not exhaustive and will be used for guidance only, which is based on the current knowledge of the substance or mixture and is applicable to the appropriate safety precautions for the product.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet